



Automated Sheet Metal Shop Costs:

1	Air Compressor	\$8,500.00
2	Plasma Cutter	\$50,000.00
3	Shear/Cutter	\$15,000.00
4	Fork Truck	\$8,500.00
5	Pin Spotter	\$12,000.00
6	Notcher	\$8,500.00
7	Power Flanger	\$8,000.00
8	Glue Station	\$2,500.00
9	Pittsburg	\$6,500.00
10	Hand Roll	\$2,500.00
11	Snap Lock	\$10,000.00
12	Press Brake	\$45,000.00
Machinery Investment		\$177,000.00

Minimum Requirements:

- 400 Amp Electrical Service
- Natural Gas (or low cost utility)
- Fork Truck

Example Shop:

Square Feet	8,100 Square Feet
Lease Cost	4.10/Sq. Ft. \$33,210.00
CAM* Lease	1.84/Sq. Ft. \$14,904.00
Annual Lease Cost	\$48,114.00

*Common Area Maintenance Fees (taxes, lawn, roof etc.)

Heating Costs Annual	\$11,840.00
Annual Electrical Costs	\$28,654.00
Annual Cooling Costs	\$25,000.00 estimated
Annual Utility Cost	\$65,494.00

□ = 2 feet

Environmental Impacts

Smoke, Vapor, Fibers and/or Energy Consumption

Waste and Energy Consumption

Minor Impacts, Waste, Fibers

No Impact

Source: Actual Sheet Metal Shop; Commercial Comfort Systems, Inc., Maumee, Ohio

