



**Automated Koolduct Fab Shop Costs:**

1	KD3z and hand tools	\$55,000.00
2	Collector	\$1,200.00
3	Assembly Table	\$1,200.00
4	Tape & Calk Horses	\$300.00
<b>Machinery Investment</b>		<b>\$57,700.00</b>

**Minimum Requirements:**  
 100 Amp Electrical Service  
 Lighting and Heating  
 Hand Truck

<b>Example Shop:</b>		1,600 Square Feet
Square Feet		1,600 Square Feet
Lease Cost	4.10/Sq. Ft.	\$6,560.00
CAM* Lease	1.84/Sq. Ft.	\$2,944.00
<b>Annual Lease Cost</b>		<b>\$9,504.00</b>

\*Common Area Maintenance Fees (taxes, lawn, roof etc.)

Heating Costs Annual	\$2,480.00
Annual Electrical Costs	\$2,600.00
Annual Cooling Costs	\$3,200.00 estimated
<b>Annual Utility Cost</b>	<b>\$8,280.00</b>

□ = 2 feet

Source: Commercial Comfort Systems, Inc., Actual Koolduct Fabrication Shop

**Environmental Impacts**

Smoke, Vapor, Fibers  
and/or Energy Consumption

Waste and Energy Consumption

Minor Impacts, Waste

No Impact

